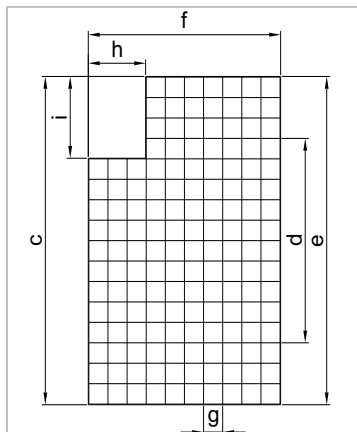
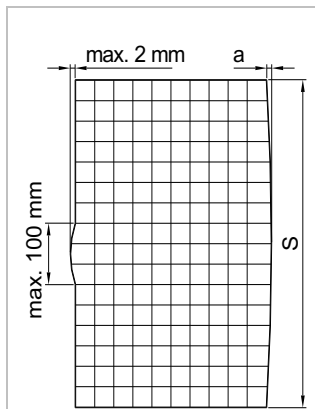


Gratare MEA – Tolerante de fabricatie si livrare (Conform asigurarii calitatii RAL-GZ 638 editia septembrie 2008)

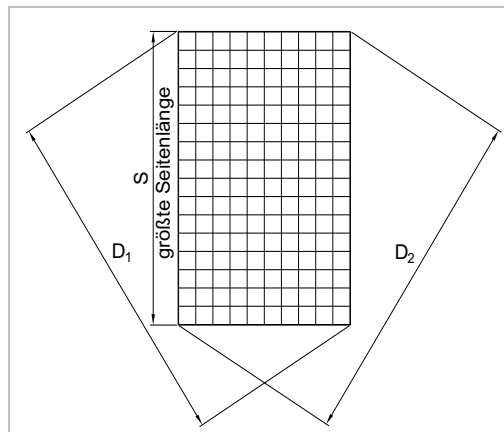
Aceste specificatii se aplica tuturor gratarelor cu o dimensiune maxima de 2 m2, prin care o dimensiune laterala nu trebuie sa depaseasca 2000mm. Pentru gratarele mai mari, tolerantele admise trebuie definite separat.



c; e; f = max. 0 mm pana la -4 mm;
g = max. +1,5 mm; d = max. +4 mm
(masurat pe 10 diizuni)
h; i = +8, -0 mm

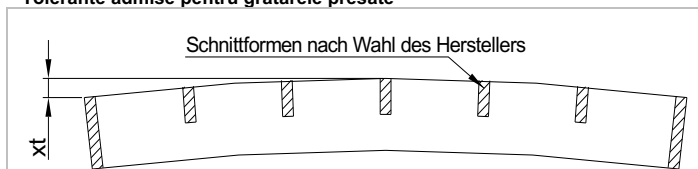


a = max. 0,0025 x S

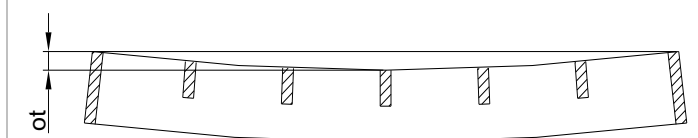


Diferenta dintre diagonalele masurate
D₁ minus D₂ max. 0,010 x S
(lungimea laterala cea mai mare)

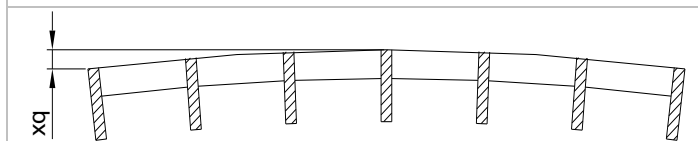
Tolerante admise pentru gratarele presate



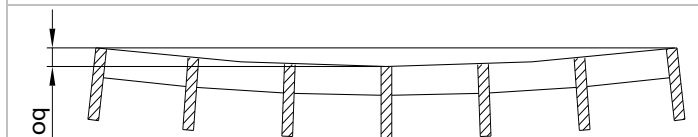
Abaterea pentru convex xt max. = 1/200 din lungime pentru dimensiuni > 600 mm;
max. 8 mm;
dimensiuni mai mici de 600 mm; max. 3 mm



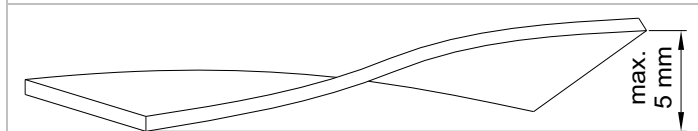
Abaterea pentru max. concav = 1/200 din lungime pentru dimensiuni > 600 mm;
max. 8 mm;
dimensiuni mai mici de 600 mm; max. 3 mm



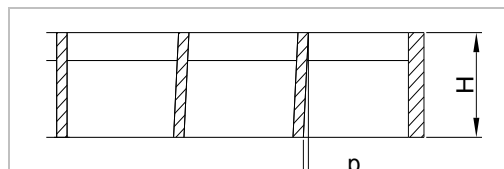
Abaterea pentru convex xq max. = 1/200 din lungime pentru dimensiuni > 600 mm;
max. 8 mm;
Dimensiuni mai mici de 600 mm; max. 3 mm



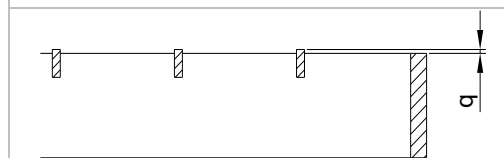
Abaterea pentru oq concava max. = 1/200 din lungime pentru dimensiuni > 600 mm;
max. 8 mm;
Dimensiuni mai mici de 600 mm; max. 3 mm



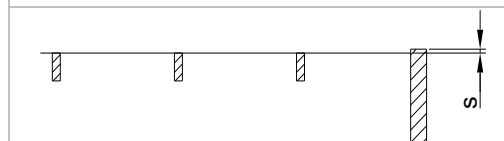
Abaterea maxima de 5 mm este permisa;
Cu grilaje aprox. 300mm x 300mm maxim



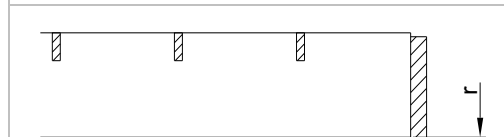
Inclinarea barei lagarului si a muchiei p max. = 0,1 x H
Cu toate acestea max. 3 mm



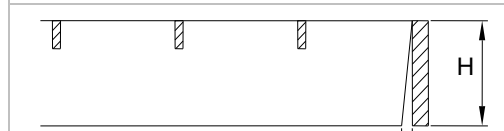
Bara transversala superioara
q max. = 1,5 mm



Deasupra marginii proeminente
s max. = 1,0 mm



Marginea care iese in partea de jos
r max. = 1,0 mm



Taierea diagonala a barelor de sustinere si transversale
t max. = +0,1 x H; cu toate acestea max. 3 mm

